

**MARKING SPECIFICATION
MARMON/KEYSTONE CORPORATION 009**

<u>MATERIAL</u>	<u>MARKING</u>	<u>RUSTOLEUM PAINT NO. REFERENCE ONLY</u>
Cold Drawn Seamless Carbon Tubing	One end painted red	2163 Federal Safety Red
Hot Rolled Seamless Carbon Tubing	One end painted white	2192 High Gloss White
Drawn Over Mandrel Electric Weld Tubing C/1026	One end painted green	2133 Federal Safety Green
Drawn Over Mandrel Electric Weld Tubing C/1020	One end painted green	2134 Green
Drawn Over Mandrel Suitable to Hone	One end painted fl. orange	2255 Fluorescent Orange
Drawn Over Mandrel Electric Weld Tubing Special Smooth ID	One end painted light blue	2123 Matlin Blue
Mar/Key 512	One end painted dark blue	2124 Federal Safety Blue
Drawn Over Mandrel Finished Honed Tube	One end painted fl. yellow	2242 Fluorescent Yellow
Cold Rolled Electric Weld Tubing	(see page 2)	
Hot Rolled Electric Weld Tubing	(see page 2)	
Electric Weld Boiler Tubing	None	
4130 AC Alloy	One end painted white	2192 High Gloss White
Cold Drawn Seamless JIC Hydraulic Tubing	One end painted yellow	2143 Safety Yellow
Cold Drawn Welded JIC Hydraulic Tubing	One end painted white	2192 High Gloss White
Drawn Over Mandrel (Import Product Code 201)	One end painted gold	

Hot Rolled Seamless Alloy Tubing 4130	One green continuous stripe		2134 Green
Hot Rolled Seamless Alloy Tubing 4130 Heat Treated	One yellow continuous stripe		
Hot Rolled Seamless Alloy Tubing 4140/4142	One red continuous stripe		2153 Safety Red
Hot Rolled Seamless Alloy Tubing 4140/4142 Heat Treated	One light blue continuous stripe		2123 Light Blue
Hot Rolled Seamless Carbon Tubing C/1035	One pink continuous stripe		922 Cherub Pink
Hot Rolled Seamless Carbon Tubing C/1045	One white continuous stripe		2190 Flat White
Hot Rolled Seamless Hi Yield	One gray continuous stripe		2182 Gray Primer
Hot Rolled or Cold Drawn IPS 1½" nom. & under	One end painted pink		922 Cherub Pink
Ornamental/Mechanical Grade/Structural Squares, Rectangles and Round Welded (Hot Rolled Electric Welded Tubing and Cold Rolled Electric Weld Tubing)	One end painted		
20 Gauge	Purple	PPG	55-805 Safety Purple
18 Gauge	Yellow		
16 Gauge	Orange	Rustoleum	2155 Safety Orange
14 Gauge	Brown		2171 Tan
13 Gauge	Yellow		2143 Safety Yellow
12 Gauge	Purple	PPG	55-805 Safety Purple
11 Gauge	Orange	Rustoleum	2155 Safety Orange
3/16" Wall	Red		2163 Safety Red
1/4" Wall	White		2190 Flat White
5/16" Wall	Blue		203 Light Blue
3/8" Wall	Yellow		
.450" Wall	Purple	PPG	55-805 Safety Purple
1/2" Wall	Green	Rustoleum	2134 Bright Green
5/8" Wall	Pink	PPG	911 Cherub Pink
Pipe or Tubing ordered to A-53 Seamless Only	One end painted light blue		Rustoleum #2123 Light Blue

Pipe or Tubing ordered to A-53 Welded Only	One end painted purple	OSHA Purple
Pipe or Tubing ordered to A-106	One end painted red	Rustoleum #2163 Safety Red
Pipe or Tubing ordered to A-252 spec.	One end painted shamrock	2134 Bright Green
6061 Structural Aluminum Pipe	One end painted black	2179 Black
6061 T-6 Structural Aluminum Tubing	One end painted black	2179 Black
6063 Structural Aluminum Pipe	One end painted yellow	2143 Safety Yellow

Consigned Material: Use the appropriate color code for the type or size of the material and place an orange stripe across the face or wall of the material.

Foreign Material: Any grade - Use the appropriate color code for the type of size of the material and place a black stripe across the face or wall of the material.

