

From the North : Take Interstate 91 South to Exit 17 , turn right off the exit ramp onto 141 North. Travel approximately 1 mile to Southampton Road, which will be the first left after Wycoff Country Club. Follow Southampton Road for approximately 5 miles through two four way intersections, and watch for Clark Street on the left. Turn left onto Clark Street, and Marmon/Keystone will be the first business on the left.

From the South : Take Interstate 91 North to Exit 14, which is the Mass Pike exit. Take the Mass Pike one exit West to exit number 3 (Westfield) . Turn left at the lights just past the toll booth; traveling North on route 10. From this left turn, you will travel approximately 6 miles through two four way intersection. Look for an Extra/Mart Citgo gas station on the right hand side. Clark street will be just past the Citgo and Heritage Surveys on the right. Make a right onto Clark Street, and Marmon/Keystone will be down the end of the road on the right.

From the East : Take the Mass Pike to exit number 3 (Westfield) . Turn left at the lights just past the toll booth; traveling North on route 10. From this left turn, you will travel approximately 6 miles through two four way intersection. Look for an Extra/Mart Citgo gas station on the right hand side. Clark street will be just past the Citgo and Heritage Surveys on the right. Make a right onto Clark Street, and Marmon/Keystone will be down the end of the road on the right.

From the West : Take the Mass Pike to exit number 3 (Westfield) . Turn left at the lights just past the toll booth; traveling North on route 10. From this left turn, you will travel approximately 6 miles through two four way intersection. Look for an Extra/Mart Citgo gas station on the right hand side. Clark street will be just past the Citgo and Heritage Surveys on the right. Make a right onto Clark Street, and Marmon/Keystone will be down the end of the road on the right.